



Fitting Instructions

TOWBAR **SZ10BU**
For Suzuki Ignis Summer 2003-
Subaru Justy 2003-
For SZ10B
SZ10BQ
SZ10BQF

MATERIALS

A	1	Cross Bar
D	1	Side Plate (R.H.)
E	1	Side Plate (L.H.)
F	6	Spreader Plate
G	6	Bush 19 O.D., 52 long
H	5	M10 x 90 x 1.5 Bolts, Nuts, Lock Washers, and Plain Washers
J	4	M12 x 35 x 1.75 Bolts, Nuts, Lock Washers, and Plain Washers
K	1	Electrical Plate (ZEP2)
L	1	M10 x 80 x 1.5 Bolt, and Lock Washer
ZQ	1	2031 Series Neck (ZF2031, ZQ2031 or ZQF2031)

FITTING

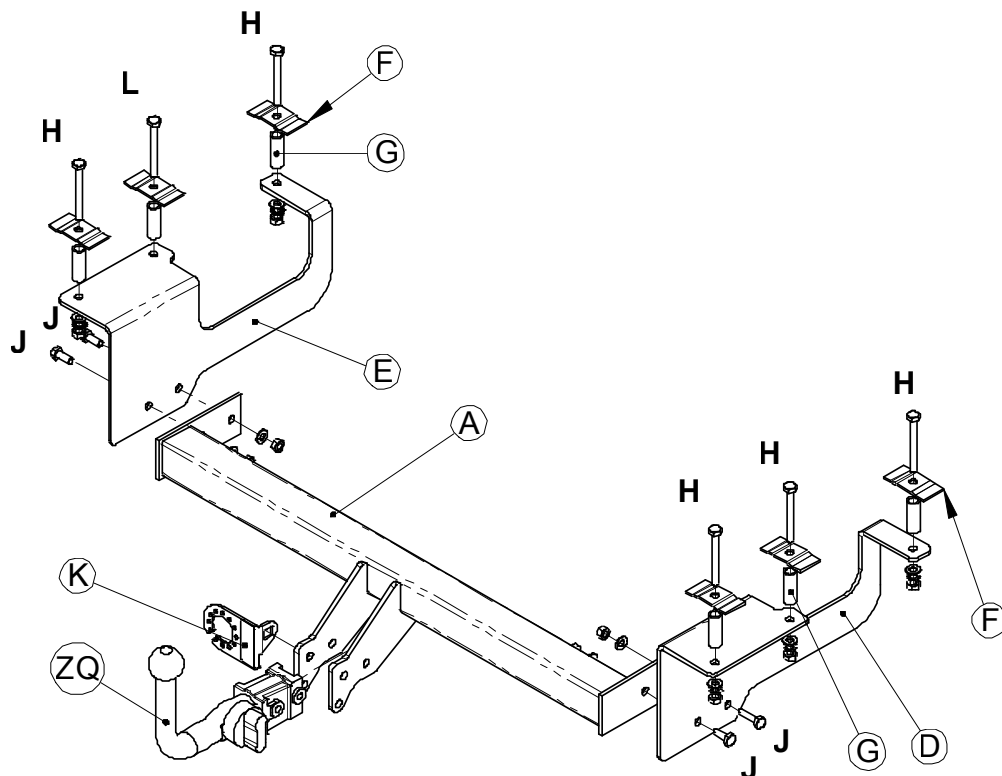
1. Remove trim from sides of vehicle and carpet from boot floor.
2. Remove the centre towing eye and hand to customer.
3. Using a center punch, mark out the position of the rearmost mounting points on the boot floor using holes in the bottom face of the chassis rails (Two each side of vehicle). Drill holes in the boot floor of sufficient size to allow Bushes G to be inserted.
4. Insert Bushes G using bolts H & N and Spreader Plates F and assemble Side Plates D & E. (**Take Care not to loose bushes in chassis cavity**) Side Plate E will require some manipulation to avoid the fuel tank pipes and suspension member. Remove the screw securing the fuel tank pipes to the chassis rail to improve access for part E.
5. Mark out the forward most mounting points using Side Plates D & E as a template. Drill through the chassis using a 12mm drill. Mark and drill the boot floor for these mountings as described in (3) above.
6. Insert Bushes G into the forward most mountings and secure with bolts H and Spreader Plates F.
7. Assemble Cross Bar part A to Side Plates using bolts J.
8. Assemble the chosen Neck type and Electrical Plate (L) using bolts provided in the Neck Kit.
9. **Fully Tighten all Fasteners.**
10. Refit interior trim.

Note: This towbar must be used with a Witter 2031 series neck or Class A50-1 or A50-X towball dimensionally Conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

Grade 10.9: M12 - 139 Nm



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