



Fitting Instructions

TOWBAR **G31F**
for **BEDFORD BRAVA PICKUP**
2 WD / 4 WD
(1989-)

MATERIALS

A	1	Cross Bar with European facing to 94/20/EC A50-1
C	2	Side Plates
D	2	Cleats
E	4	M12 x 35 x 1.75mm Bolts, Nyloc Nuts and Large Flat Washers (40mm O.D.)
F	6	M12 x 35 x 1.75mm Bolts and Nyloc Nuts
FL	1	Fog Lamp Bracket
G	2	M12 x 30 x 1.75mm Bolts and Nyloc Nuts
H	2	M12 x 35 x 1.75mm Bolts, Nyloc Nuts and Large Flat Washers (40mm O.D.)
J	1	M12 x 25 x 1.75mm Bolt and Nyloc Nut
CP	1	10mm Coupling Packer
CB	2	M16 x 65 x 2.0mm Coupling Bolts, Nuts and Lock Washers
BC	12	M12 Bolt Caps

FITTING

1. Remove fog light. Loosely attach Side Plates (C) to existing holes in side of chassis using Bolts (E), using large flat washers inside frame.
2. Loosely attach Cross Bar (A) to Side Plates (C) using Bolts (F). NOTE: Cross Bar (A) is reversible to obtain different coupling heights.
3. Loosely attach Cleats (D) to Side Plates (C) using Bolts (G). Using Cleats (D) as a guide drill up through lower face of chassis for Bolts (H), attach using Bolts (H) with large flat washers inside frame.
4. Remove fog light from its carrier, attach to the Fog Lamp Bracket (FL) and attach to Side Plate (C) using Bolt (J). Tighten all bolts. Fit Bolt Caps (BC) to Bolts (F).

Recommended torque settings: M12 - 102 Nm (76 lb/ft), M16 - 252 Nm (172 lb/ft)

Please refer to vehicle specification for trailer weight and nose load limits, which **must be observed**.

