



Fitting Instructions

TOWBAR FT72A
For Fiat Bravo
2007-

MATERIALS

A	1	Cross Bar with European facing to 94/20/EC Class A50-1
B	2	M12 x 35 x 1.75 pitch Bolts, Lock Washers, and Large Flat Washer (50 O.D.)
C	2	M8 x 1.25 pitch Nuts, Lock Washers, and Flat Washers
D	2	Side Arms
E	2	M12 x 35 x 1.75 pitch Bolts, Lock Washers, and Flat Washer (30 O.D.)
F	4	M10 x 35 x 1.5 pitch Bolts, Nuts, Lock Washers, and Flat Washer
CB	2	M16 x 50mm Coupling Bolts, Nuts, Lock Washers
Z	1	ZEP35 Electrical plate (not shown)

FITTING

1. Remove bumper. (3 wheel arch screws and 1 tip screw each side, 2 screws bottom edge, pull ends of bumper outwards and rearwards to release from clips.)
Note: The clips retaining the top corners of the bumper are tight, removal of the light clusters (2 screws on boot opening) may aid clip release.
2. Remove crash beam and hand to customer.
3. Partly unscrew exhaust hanger securing bolt to increase clearance for insertion of side arms.
4. Insert Side Arms (D) into chassis rails and loosely secure using fasteners (B) through square hole in base of chassis.
5. Assemble Crossbar (A) over lower studs and loosely secure with fasteners (C).
6. Assemble fasteners (F) through Crossbar (A) and rear panel of vehicle.
7. Secure Side Arms (D) to Crossbar (A) using fasteners (E).
8. **Fully tighten all fasteners** starting with fasteners (F).
9. Re-tighten exhaust hanger securing bolt.
10. Refit Bumper.

Note: This towbar must be used with either a Witter Towball (part number Z11) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

Grade 10.9: M12 - 139Nm, M10 - 78Nm

