



Fitting Instructions

TOWBAR F94A
For FORD MAVERICK
(June 2001-)

MATERIALS

A	1	Towbar Mainframe with European facing to 94/20/EC A50-1
B	1	Coupling Packer
D	1	Side Arm left hand
E	1	Side Arm right hand
F	4	M12 x 35 x 1.75mm Bolts, Lock Washers and Large Flat Washers (40mm OD)
G	4	M12 x 35 x 1.75mm Bolts and Lock Washers
H	4	M8 x 1.25mm Spigot Nuts, Lock Washer and Flat Washers (M10 x 20mm OD)
CB	2	M16 x 50mm Coupling Bolts, Nuts, Lock Washers
Z	1	ZEP35 Electrical plate (not shown)

FITTING

1. Remove the bumper (2 tip screws, 2 lower mud guard screws, 4 screws along the top edge, 2 bolts on the top edge, 2 nuts on the underside the rear panel). Remove the bumper beam (4 nuts). Cut the bumper and its lower reinforcing as shown, trim out the inner centre reinforcing. Cut out the small portion on the lower inner bumper support fixings as shown.
2. Insert Side Arms (D and E) into the open end of the chassis and loosely attach using Bolts (F).
3. Loosely attach Towbar Main Frame (A) to vehicle rear panel and Side Arms (D and E) using Spigot Nuts and washers (H) and Bolts (G).
4. Tighten all fixings and replace the bumper. Use Coupling Packer (B) when lower coupling holes are used.

Note: This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which must be observed.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

