



Fitting Instructions

TOWBAR F77A
For FORD MONDEO
SALOON AND HATCHBACK
(1996-LATE 2000)

MATERIALS

A	1	Tubular Cross Bar with European facing to 94/20/EC A50-1
C1	2	Side Mounting Arms (1 off each hand)
D	4	M10 x 110mm Bolts, Nuts, Lock Washers and Flat Washers (30mm O.D.)
D1	4	Bushes (17mm O.D. - 79mm long)
E	4	M12 x 35mm Bolts, Nuts and Lock Washers
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers
Z	1	ZEP35 Electrical Plate (not shown)

FITTING

1. Remove the bumper (2 mud flap screws, 2 tip screws behind the inner shield at the top, 2 nuts inside the inner wings. 3 torx head screws along top edge and one clip underneath bumper, 4 nuts on rear panel). Cut the section out of the foam insert as shown.
2. Slip the rubber exhaust hanger off its support and lower the exhaust heat shield to gain access to the chassis rails. Insert Bushes (D1) on Bolts (D) with Large Flat Washers under bolt heads into the frame through the adjacent 'keyholes' and loosely attach Side Arms (C1).
3. Drill out the rear holes in the frame for the M12 Bolts (E) and fit the main Cross Bar (A). **Tighten all Bolts.**
4. Replace the bumper and its foam insert before refitting the heat shield and exhaust.

Note: This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally Conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm , M14 - 150 Nm, M16 - 214 Nm

