



Fitting Instructions

TOWBAR F109
For IVECO DAILY VAN
and CHASSIS CAB
with 173mm Deep Chassis

MATERIALS

A	1	Tubular Mainframe
CP	1	Coupling Packer
D	1	Left hand sidearm
E	1	Right hand sidearm
F	4	End Cleat (173mm chassis)
J	8	M12 x 40 x 1.75 Bolts, Nuts, Lock Washers and 6 off Flat washers 30mm O.D.
K	6	M14 x 40 x 2.00 Bolts and Nyloc Nuts
L	2	M14 x 40 x 2.00 Bolts and Nyloc Nuts
CB	2	M16 x 50mm Coupling Bolts, Nuts, Lock Washers

FITTING

1. Where fitted remove bolts (X) securing body to upper face of chassis, position cleats (F) inside chassis frame as shown below, loosely secure rear most Cleat using original **fine pitch** bolts (X) (use Bolts (J) with Flat Washers when (X) are not present). Using a 15mm drill open out existing hole in chassis for rearmost Bolts (L) (M14).
2. Loosely secure Sidearms (D) and (E) to chassis using bolts (J) and (L) with flat washers fitted as shown. **Note:** On vehicles fitted with a spare wheel carrier it may be necessary to discard the hanger plate bolted to the left hand chassis rail and use the hole provided in sidearm (D).

Fully tighten all bolts.

NOTE: This towbar is EC type approved to be used with a Class A50-X towball with a 'D' Value greater than or equal to that of the towbar. Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

