



Fitting Instructions

TOWBAR DF2A
For LEYLAND DAF SERIES 400
PICKUP/TIPPER
1993-

MATERIALS

A	1	Tubular Cross Bar with interface for mounting a towball of form A50-1 (94/20/EC).
C	2	Side Arms
D	6	M10 x 80mm Bolts, Nyloc Nuts and Large Flat Washers (40mm O.D.)
D1	6	Bushes (48mm long, 16mm O.D.)
E	6	M10 x 35mm Bolts and Nyloc Nuts
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers

FITTING

1. Loosely attach Side Arms (C) to inner faces of chassis using Bolts (D) with Large flat Washers on outside of chassis, as shown. Note: Some vehicles do not have reinforcing in the chassis at holes (D), in which case open up outside faces of chassis and insert Bushes (D1).
2. Loosely attach Tubular Cross Bar (A) to Side Arms (C) using Bolts (E). Finally, tighten all bolts

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm , M14 - 150 Nm, M16 - 214 Nm

