



Fitting Instructions

TOWBAR DF1B
For LDV CONVOY and LEYLAND /DAF
300/400SHERPA VAN and
CHASSIS CAB 1983

MATERIALS

| | | |
|----|---|---|
| A | 1 | Tubular Cross Bar with European facing 94/20/EC – A50-1 |
| C | 2 | Side Arms |
| D | 8 | M10 x 80mm Bolts, Nuts, Lock Washers and large Flat Washers (40mm O.D.) |
| D1 | 8 | Bushes (48mm long, 16mm O.D.) |
| E | 6 | M10 x 30mm Bolts, 4 Nuts and 6 Lock Washers |
| G | 1 | 10mm Coupling Packer |
| CB | 2 | M16 x 50mm Coupling Bolts, Nuts and Lock Washers |

FITTING

1. Where fitted, remove and discard towing eye.
2. Loosely attach Side Arms (C) to inner faces of chassis using Bolts (D) and Bushes (D1) inside chassis section (where necessary), with large flat washers on outside of chassis.
3. Loosely attach Tubular Cross Bar (A) to Side Arms (C) using Bolts (E).
Finally tighten all bolts.

NOTE: Due to the considerable variation in suspension heights on each model of the vehicle, alternative towball mounting are provided. Use Coupling packer (G) when lower mountings are used.

Note: This towbar must be used with either a Witter Towball (part number Z1) or Class A50-1 or A50-X towball dimensionally conforming to A50-1 with a 'D' and 'S' value greater than or equal to that of the towbar.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

Recommended torque settings: M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

